



ISOMETRIC
(Exist. not shown)

NOTE(S):
 1. CONTRACTOR TO FIELD VERIFY ALL DIMENSIONS AND ELEVATIONS PRIOR TO FABRICATION AND INSTALLATION.
 2. ALL VERIFIES WILL BE ASSUMED CORRECT AS SHOWN UNLESS NOTED OTHERWISE BY APPROVER.

REV.	DESCRIPTION	BY	CHK	DATE
0	FOR FABRICATION	PC	VP	07-24-13
B	UPDATED VIEW	PC	VP	07-03-13
A	FOR APPROVAL	PC	VP	05-17-13

SHOP NOTES				JOB USE
MATERIAL:	ELECTRODES:	TYP PROJECT WELDS, U.N.O.		
AS NOTED	E70XX	WELD SIZE: 1/4		
HOLE:	BOLTS:	CLIP ANGLE & STIFFENER PL		SHOP USE
13/16 U.N.O.	A325 U.N.O.	FILLET (NMS), 3 SIDES		
SURFACE PREP.:	PAINT:	OTHER WELDS, ALL AROUND		
-	-			

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CUSTOMER:	Newport News Shipbuilding		
PROJECT NAME:	Ring Module Shop Extension		
LOCATION:	Virginia		
ENGINEER:	CUST. P.O.:	DATE:	
MMM	-	05-17-13	
DETAILING COMPANY:	JOB No.:	DWG. No.:	REV.:
VP & Associates, Inc.	63192	150	0