



**EAST ELEVATION**  
 (Main members only)  
 (Elevation to t.o.s. or top of beam flange if turned on weak axis)

REV.	DESCRIPTION	BY	CHK	DATE
O	FOR FABRICATION	PC	VP	07-24-13
C	SECTION CUT ADDED	PC	VP	07-03-13
B	MKS UPDATED	PC	VP	06-14-13
A	FOR APPROVAL	PC	VP	05-17-13

SHOP NOTES				JOB USE
MATERIAL:	ELECTRODES:	TYP PROJECT WELDS, U.N.O.	WELD SIZE:	
AS NOTED	E70XX		1/4	
HOLDS:	BOLTS:	A325 U.N.O.	CLIP ANGLE & STIFFENER PL	SHOP USE
13kg U.N.O.			FILLET (NMS'S), 3 SIDES	
SURFACE PREP.:	PAINT:		OTHER WELDS, ALL AROUND	

CUSTOMER:  
 PROJECT NAME: Ring Module Shop Extension  
 LOCATION: Virginia

NOTE(S):  
 1. CONTRACTOR TO FIELD VERIFY ALL DIMENSIONS AND ELEVATIONS PRIOR TO FABRICATION AND INSTALLATION.  
 2. ALL VERIFIES WILL BE ASSUMED CORRECT AS SHOWN UNLESS NOTED OTHERWISE BY APPROVER.

ENGINEER:	CUST. P.O.:	DATE:
MMM	-	05-17-13
DETAILING COMPANY:	JOB No.:	DWG. No.:
VP & Associates, Inc.	63192	E2
		REV.:
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