



NOTE(S):
1. CONTRACTOR TO FIELD VERIFY ALL DIMENSIONS AND ELEVATIONS PRIOR TO FABRICATION AND INSTALLATION.
2. ALL VERIFIES WILL BE ASSUMED CORRECT AS SHOWN UNLESS NOTED OTHERWISE BY APPROVER.

0	FOR FABRICATION	PC	VP	07-24-13
B	MKS UPDATED	PC	VP	06-14-13
A	FOR APPROVAL	PC	VP	05-17-13
REV.	DESCRIPTION	BY	CHK	DATE

SHOP NOTES				JOB USE
MATERIAL:	ELECTRODES:	TYP PROJECT WELDS, U.N.O.		
AS NOTED	E70XX	WELD SIZE: 1/4		
HILES:	BOLTS:	A325 U.N.O.		
13/16 U.N.O.		CLIP ANGLE & STIFFENER PL		
SURFACE PREP.:	PAINT:	FILLET (NMS'S), 3 SIDES		
		OTHER WELDS, ALL AROUND		

CUSTOMER:			
PROJECT NAME: Ring Module Shop Extension			
LOCATION: Virginia			
ENGINEER:	EUST. P.O.:	DATE:	
MMH	-	05-17-13	
DETAILING COMPANY:	JOB No.:	DWG. No.:	REV.:
VP & Associates, Inc.	63192	E12	0