



BILL OF MATERIAL

MAIN PC #	SUB PT #	QTY	DESCRIPTION	LENGTH FEET	INCHES	MATERIAL	REMARKS	WEIGHT EA.	WEIGHT TOTAL
PC1		1	ONE COLUMN	21.53		A992	SIC	2153	2153
	1	1	M4x118	75	9/8	A992	SIC	8944	8943
	2	1	M4x132	56	9/8	A992	SIC	2434	2433
	1.1	1	PL2x27	6	3	A36		1149	1148
	1.2	1	PL2x16	2	2 7/8	A36		286	286
	1.3	1	PL1x4x10	40	0	A36		2382	2382
	1.4	1	PL1x4x10	40	0	A36		2382	2382
	1.5	1	PL1x4x10	35	9/8	A36		2132	2131
	1.6	1	PL1x4x10	35	9/8	A36		2132	2131
	1.7	1	PL1x4x10	35	4/8	A36		2102	2102
	1.8	2	PL1x4x5 1/2	2	7/8	A36		86	171
	1.9	1	PL1x12	125	0	A36		125	124
	1.10	1	PL1x11 1/2	1	9/8	A36		21	21
	1.11	2	PL1x8	1	4	A36		32	64
	1.12	1	PL1x7	0	11	A36		28	28
	1.13	2	PL1x1 1/4	1	10 1/2	A36		24	47
	1.14	1	PL1x12	1	6	A36		45	45
	1.15	1	PL1x12	1	13 1/8	A36		41	40

BILL OF MATERIAL, CONT.

MAIN PC #	SUB PT #	QTY	DESCRIPTION	LENGTH FEET	INCHES	MATERIAL	REMARKS	WEIGHT EA.	WEIGHT TOTAL
	1.16	20	PL1x10	1	3/8	A36		41	804
	1.17	1	PL1x10	1	3/8	A36		34	35
	1.18	1	PL1x10	1	3/8	A36		33	33
	1.19	1	PL1x5 1/2	1	2 1/4	A36		29	29
	1.20	1	PL1x8	1	4	A36		28	27
	1.21	1	PL1x7	1	0 1/2	A36		19	19
	1.22	1	PL1x7	0	11	A36		17	16
	1.23	24	PL1x5 1/2	2	7/8	A36		37	881
	1.24	4	PL1x5	1	6	A36		20	77
	1.25	4	PL1x5	0	6	A36		7	26
	1.26	2	PL1x5 1/2	0	10 1/2	A36		13	24
	1.27	2	PL1x5 1/2	0	7 1/2	A36		9	17
	1.28	1	PL1x8	1	9/8	A36		25	24
	1.29	1	PL1x6	1	0	A36		11	10
	1.30	4	PL1x10	1	5	A36		18	72
	1.31	2	PL1x8	1	0	A36		11	21
	1.32	1	PL1x5 1/2	0	8	A36		6	6

BILL OF MATERIAL, CONT.

MAIN PC #	SUB PT #	QTY	DESCRIPTION	LENGTH FEET	INCHES	MATERIAL	REMARKS	WEIGHT EA.	WEIGHT TOTAL
	1.33	1	PL1x12	1	10 1/2	A36		45	45
	1.34	1	PL1x12	1	10 1/2	A36		45	45
	1.35	1	PL1x12	1	10 1/2	A36		45	45
	1.36	1	PL1x12	1	10 1/2	A36		45	45
	1.37	1	PL1x12	1	10 1/2	A36		45	45
	1.38	1	PL1x12	1	10 1/2	A36		45	45
	1.39	1	PL1x12	1	10 1/2	A36		45	45
	1.40	1	PL1x12	1	10 1/2	A36		45	45
	1.41	1	PL1x12	1	10 1/2	A36		45	45
	1.42	1	PL1x12	1	10 1/2	A36		45	45
	1.43	1	PL1x12	1	10 1/2	A36		45	45
	1.44	1	PL1x12	1	10 1/2	A36		45	45
	1.45	1	PL1x12	1	10 1/2	A36		45	45
	1.46	1	PL1x12	1	10 1/2	A36		45	45
	1.47	1	PL1x12	1	10 1/2	A36		45	45
	1.48	1	PL1x12	1	10 1/2	A36		45	45
	1.49	1	PL1x12	1	10 1/2	A36		45	45
	1.50	1	PL1x12	1	10 1/2	A36		45	45

NOTE(S):
 1. CONTRACTOR TO FIELD VERIFY ALL DIMENSIONS AND ELEVATIONS PRIOR TO FABRICATION AND INSTALLATION.
 2. ALL VERIFIES WILL BE ASSUMED CORRECT AS SHOWN UNLESS NOTED OTHERWISE BY APPROVER.

0	FOR FABRICATION	07-24-13
B	CURT HOLES ADDED	05-29-13
A	FOR APPROVAL	05-21-13
REV.	DESCRIPTION	DATE

SHOP NOTES

MATERIAL AS NOTED	ELEVATIONS E2000	TYP PROJECT WEIGS, U.S.A.
HOLES 1/8" U.N.D.	BOLTS A307 U.N.D.	WELD SIZE: 1/4"
SURFACE PREP: SEE SPECS	PAINT: SEE SPECS	OLD ANGLE & STIFFENER PL. FILET WELDS, 3 SIDES OTHER WELDS, ALL WELDS

CUSTOMER: Ring Module Shop Extension
 LOCATION: Virginia

ENGINEER: [Signature]	CUST. P.O. #:	DATE: 05-21-13
DETAILING COMPANY: [Signature]	JOB No.: 63192	DWG. No.: 07
		REV. 1: 0