

]	NOTES:				
	Paint erection mark on left end of member as detailed.				
	For Beams – left end – top flange & near sıde of web.				
	All W-shapes-A992,WT-992,plate,angle & channel-A36 (U.N.O)				
•	Cope depths are listed first. Cope lengths are to ends of beams.				
	1 ¹ ⁄2 edge & end distance unless noted.				
	See Mid America Steel, Inc std. beam connection sheet for clip angle details.	3	07-29-16	HANDRAIL PCMK UPDATED & MIDDLE POST REMOVED	TLUP
	Both Sides of material adjacent to open holes must be free of loose scale and burrs.	2	07-27-16	REVISED AS NOTED	
	All welding to be done by A.W.S. certified welders.	C	07-27-18	REVISED AS NUTED	TUP
	Use E 70XX welding electrodes	1	07-18-16	ISSUED FOR CONSTRUCTION	The state
	Omit Paint Within 3" of all open holes. [] Yes [X] No	•	01 10 10		11 JP
	Welds shown are for strength - seal weld all joints when galvanizing is req'd.	0	06-01-16	FOR APPROVAL	14
1.	Omit paint from all Nelson studs and surfaces notes "*"				
2.	* No paint within 3" of the field welds.	REV.	DATE	DESCRIPTION	BYCHK
	Coat plate with carboline carbozinc 11 (green), 5 mils DFT.				
3.	** Hold galvanızıng back 3" from field welds.		REVISIONS		